

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
12 September 2002 (12.09.2002)

PCT

(10) International Publication Number  
**WO 02/070177 A2**

(51) International Patent Classification<sup>7</sup>: **B23B 31/30**

(21) International Application Number: PCT/US02/04714

(22) International Filing Date: 12 February 2002 (12.02.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
60/268,281 14 February 2001 (14.02.2001) US

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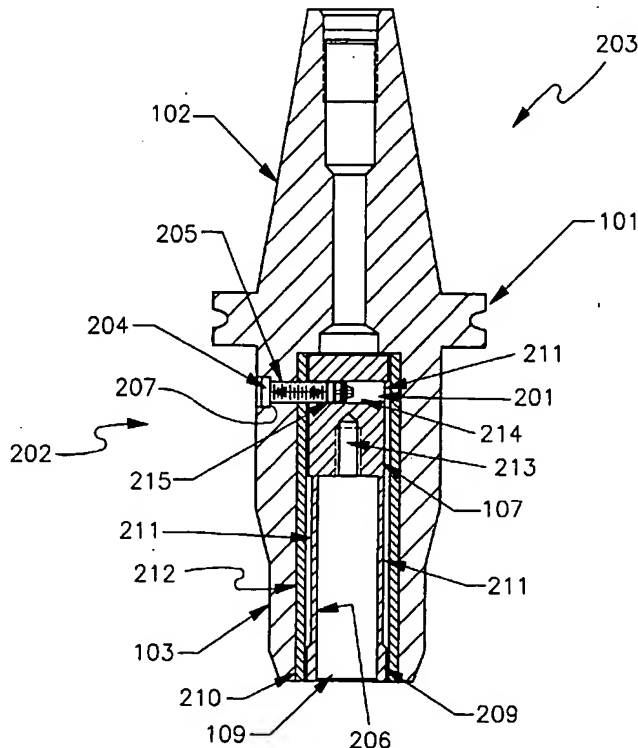
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(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),

[Continued on next page]

(54) Title: **HYDRAULICALLY ACTUATED HOLDER**



(57) Abstract: A hydraulic holder (203) of a cutting tool or workpiece with a hydraulic circuit (211) contained in a cartridge (107) separate from the holder (203). The cartridge (107) is fixedly inserted in an axial bore (106) of the holder for clamping a tool or workpiece. The hydraulic cartridge (107) comprising a first actuator access port (105) in the toolholder; a second actuator access port (108) in a cartridge shell (210); a cartridge body (200) affixed fluid tight in the cartridge shell (210); the cartridge body having (i) a piston cylinder (204) in axial alignment with the first actuator access port and the second actuator access port.

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European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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